		TPM CIRCLE NO :-		ACTIVITY	КК	QM	PM	JH	SHE	ОТРМ	DM	E&T		
AD▼IK		TPM CIRCLE NAME :	Maintenance	LOSS NO./STEP			Р	Р, С	S				KAIZEN IDEA	
				RESULT AREA	С	Q				M, D	P, C	М	SHEET	
CELL:	Tensioner	CELL NAME :	A128	M/C STAGE:	Togg	le pre	ess			OPERA	TION:	Date c	oding	
KAIZEN THEME :		KAIZEN IDEA :									<b>(:</b>	01 Nos		
Unsafe condition eliminate		Auto operation								TARGET:			00 no's	
										N STAF	T:	10.01.2018		
									TARG	ET DAT	E:	10.01.2018		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:											018	
Operator feels uncomfortable to operate.		Removed the toggle press by modifying into auto operation by using PN cylinder.						der.	Ganesh					
									TEAM MEMBERS:			Pawan		
													ri	
WHY-WHY ANALYSIS:		BEFORE				AFTER				BENEFITS:-				
									1. User friendly.					
-	els uncomfortable to									2. Ergonomics activity reduced				
operate @ date cod	de stage.									,				
									KAIZEN SUSTAINANCE					
Why2: Chance of ha	and injuries								WHAT TO DO:					
										Monitoring				
•	g activity is manual								HOW TO DO:					
toggle press.									Safety Poka Yoke check sheet					
									FREQUENCY:					
			Monthly											
ROOT CAUSE		RESULTS: SCOPE & PLAN FOR HO							HOR	IZONT	ΆL			
						DEPLOYMENT								
Manual operating						SR. No CELL/			DEFECTIVIENT				1	
			_	SK.			-	Т	ГDC	RE	SP.	STATUS		
					0.4			DUCT	.1					
					0	1	A1	.57					Completed	
REGISTRATION	P14/KK/2018/005			6,0										
NO.:	P14/KK/2016/005													
140														
DATE:	10.01.2018	-												
DATE:	10.01.2010													
REGISTERED BY:	Mr. Nigama			Condition	HD SCODE INICA				ORMATION IN C			THE	DIANT	
					ПL	30	UPE	IIVFC	JRIVIAI ION IN O			JIMER	YLANI	
MANGERS SIGN:	Mr. Dinesha M	Before	Afte	er	SR	No	DI	ant	۱۸/	HEN	10/1	НОМ	STATUS	
					٥١١.	140	FIC	411L		11L1 <b>V</b>	771	10141	317103	
AHPI /OMS/FR/00	│ /E, Rev. No.:03, Rev. Date:	· ·23.01.2018							1					